



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4464-041
Job Sheet 195485



Part No: D4464-041

Job Qty: 1 pcs

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/23/19

Job Tracking No:

Due Date: 6/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV:B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV:E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV:F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV:G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV:H9 DD VERF:JLM IPP REV:I 15.06-17 AS PER DWG REV:H DD VERF:JLM

Ship Via:

SE19-794.07

Wg use

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	6/10/19		0.00	10.34	Large Fab - 1 - B4B		JUN 27 2019
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
110	QC 9	1 pcs	6/10/19		0.00	0.00	QC 9 - 10		EL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
112	Small Fab - 2 - B4B	1 pcs	6/10/19		0.17	1.53	Small Fab - 1 - B4B		SMB 19/7/2
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
114	QC 5	1 pcs	6/10/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		

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Container No: S194443



Part: D4464-041

Job No: 195485

Serial No/Batch: S194443

Revision: I

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 07/12/19

					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	DAS 24 9-89
					QC 5 - 43	JUL 0 4 2019
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
120	Large Fab - Welded Assy-2-B4B	1 pcs	6/10/19	0.00 10.34	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
123	Small Fab - 3 - B4B	1 pcs	6/10/19	0.00 1.53	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140	Large Fab - Welded Assy-3-B4B	1 pcs	6/10/19	0.00 10.34	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	DAS 24 9-89
					Large Fab - 5 - B4B	JUL 1 1 2019
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
141	QC 9	1 pcs	6/10/19	0.00 0.00	QC 9 - 10	
					QC 9 - 18	
					QC 9 - 24	
					QC 9 - 43	
					QC 9 - 50	
					QC 9 - 9	
142	QC 5	1 pcs	6/10/19	0.00 0.00		DAS 40 9-89
143	Outsource - 2 - NDT per QSI038	1 pcs	6/10/19		SKY002-VC	5
145	Packaging 2-1 - Receive - B4B	1 pcs	6/10/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	

				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
147	QC 6	1 pcs	6/10/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
150	Handfinish - 1-1 Chemical-B4B	1 pcs	6/10/19	0.00 1.32	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
					Plex 5/23/19 2:21 PM Dart.lajeunesse.marie

				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
160	QC 7	1	6/10/19	0.00 0.00	QC 7 - 10
		pcs			QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2
					QC 7 - 28
					QC 7 - 3
					QC 7 - 30
					QC 7 - 34
					QC 7 - 36
					QC 7 - 37
					QC 7 - 41
					QC 7 - 47
					QC 7 - 48
					QC 7 - 51
					QC 7 - 58
					QC 7 - 59
					QC 7 - 60
					QC 7 - 9
					QC 7 - 68
					QC 7 - 50
					QC 7 - 67
					QC 7 - 40
					QC 7 - 24
					QC 7 - 43

164 Small Fab - 4 - B4B	1 pcs	6/10/19	0.00 1.53	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
169 QC 5	1 pcs	6/10/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
170 Spray Paint - 2 - B4B	1 pcs	6/10/19	0.00 1.73	Spray Paint - 1 - B4B	
				Spray Paint - 2 - B4B	
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	
180 QC 14	1 pcs	6/10/19	0.00 0.00	QC 14 - 15	
				QC 14 - 2	
				QC 14 - 34	
				QC 14 - 41	
				QC 14 - 51	
				QC 14 - 58	
				QC 14 - 59	
				QC 14 - 9	
				QC 14 - 68	
				QC 14 - 40	
				QC 14 - 19	
				QC 14 - 43	
				QC 14 - 24	
190 Small Fab - 5 - B4B	1 pcs	6/10/19	0.00 1.53	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
200 QC 5	1 pcs	6/10/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	

				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
210	Packaging 3-1 - Stock - B4B	1	6/10/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 -

				B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	1	6/10/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.

Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)

112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal

Batch: _____

114 - (QC5- Inspect part completeness to step on W/O)

120 - 1- Use fixture to weld D4125 bolws to D4463-13 using DT9810 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B

Batch: _____ Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: _____ Instal

D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install

fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: _____

140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.

141 - (QC9- Inspect visual per QSI004- Fusion Welds)

142 - (QC5- Inspect part completeness to step on W/O)

143 - ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2

145 - (Receive & Inspect for Damage & Mat'l Certs)

147 - (QC6- All purchased or subcontracted products)

150 - (Chemical Conversion Coat per QSI005 4.1) 1- Alodine on tank. No alodine inside

160 - (QC7-Inspect Chemical Conversion Coat)

164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: _____ 2- Assemble as per dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: _____

169 - (QC5- Inspect part completeness to step on W/O)

170 - (Spray Paint / NDT Room) ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER BATCH: _____ PAINT FLAT GREY AS PER DWG AND QSI PAINT

BATCH: _____

180 - (QC14- Inspect Spray Paint)

190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: _____

200 - (QC5- Inspect part completeness to step on W/O)

210 - (Identify as per dwg & Stock Location: _____)

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5119421
D4000-5	Fuel Tank Vent Fitting	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5158836
D4023-3	Cap And Flange	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5174328
D4125-1	Fwd Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5190839
D4125-3	Aft Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188830
D4462-1	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188137
D4462-3	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188188
D4463-041	Tank Top Assembly	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5122075
D4463-11	Tank Front	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5187593
D4463-13	Tank Bottom	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5187978
D4463-3	Tank Aft End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5187993
D4463-5	Tank Upper Cut Out	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5136606
D4463-7	Tank Fwd End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121177
D4463-9	Tank Back	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5188325
ST350 AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab - 5 - B4B	
ST349 AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab - 5 - B4B	
ST350 AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab - 5 - B4B	
ST066 D3997-11	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
ST066 D3997-17	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
ST066 D3997-29	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
ST066 D3997-43	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
ST066 D3997-5	Placard	2 pcs (2 ea)	190-Small Fab - 5 - B4B	
WAC03-7 D4000-045	Fuel Pickup Fitting Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5117178
GABO- D4000-1	Fuel Supply Fitting	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5122503
GABO- D4000-9	Grommet	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5127292
D4008-041	Fuel Filler Splash Guard Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
D4008-11	Hinge Half	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5117018
GAB1- D4057-1	Retaining Ring	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5188311
D4062-041	Tank Support Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5128011
D4404-5	Cushion, Fwd	2 pcs (2 ea)	190-Small Fab - 5 - B4B	
ST089 CA127 D4577-041	Fwd Access Panel Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
CA127 D4577-1	Rear Access Panel	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
GAB1 D4577-3	Middle Access Panel	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
ST40 D4968-1	Side Cushion	1 pcs (1 ea)	190-Small Fab - 5 - B4B	
CA132 D4975-1	Bracket	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5188311
GAB07 MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5113884.1
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab - 5 - B4B	5142864
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab - 5 - B4B	5118038
ST303 MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab - 5 - B4B	
ST064 NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab - 5 - B4B	
ST264 NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab - 5 - B4B	
ST246 D5473-063	Fuel Sender Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3999-7	1	12	0
	D4000-5	1	3	0
	D4023-3	1	5	0
	D4125-1	1	1	0
	D4125-3	1	1	0
	D4462-1	1	1	0
	D4462-3	1	1	0
	D4463-041	1	2	0
	D4463-11	1	0	0
	D4463-13	1	0	0
	D4463-3	1	1	0
	D4463-5	1	5	0
	D4463-7	1	3	0
	D4463-9	1	1	0
190-Small Fab - 5 - B4B	AN3-5A	24	220	0
	AN3-7A	4	316	0
	AN3H5A	5	51	0
	D3997-11	1	13	0
	D3997-17	1	12	0
	D3997-29	1	13	0
	D3997-43	1	13	0
	D3997-5	2	21	0
	D4000-045	1	4	0
	D4000-1	1	9	0
	D4000-9	3	6	0
	D4008-041	1	2	0
	D4008-11	1	5	0
	D4057-1	3	13	0
	D4062-041	1	2	0
	D4404-5	2	2	0
	D4577-041	1	1	0
	D4577-1	1	0	0
	D4577-3	1	3	0
	D4968-1	1	1	0
	D4975-1	1	2	0
	D5473-063	1	0	0
	MS20426AD4-4	4	2,036	0
	MS20470AD4-4	165	31,069	0
	MS20470AD4-6	8	4,391	0
	MS21042L3	4	2,200	0
	NAS1149D0332J	13	3,714	0
	NAS1149D0363J	24	1,582	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S194443



Part: D4464-041

Job No: 195485

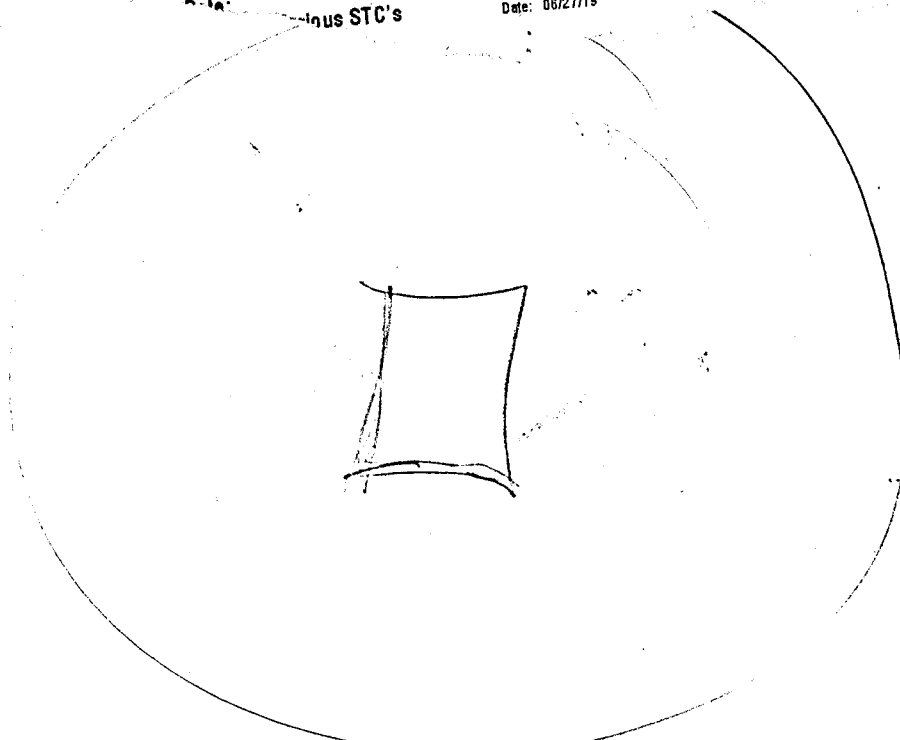
Serial No/Batch: S194443

Revision: 1

Inspector:

plus STC's

Date: 06/27/19





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043988



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043988
PO Date: 7/12/19
Due Date: 7/12/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195485	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	7/12/19	1 pcs	0 pcs	1 pcs	\$395.00/pcs	\$395.00
2	192637	D4883-5	End Fitting : Various STC's (Outsource process - NDT per QSI038 4.1) Issue P/O:	Firmed	-	7/12/19	5 pcs	0 pcs	5 pcs	\$92.60/pcs	\$463.00
3	196765	D130-1048-042	H130/EC130 - Replacement Skidtube - Standard - RH : TC STC SH19-4 Issue 1, FAA STC SR04320NY dated 19/03/26 (Outsource process - NDT per QSI038 4.1), ISSUE P/O: Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order NDT C OF C IS REQUIRED	Firmed	-	7/12/19	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
4	196761	D130-1048-041	H130/EC130 - Replacement Skidtube - Standard - LH : TC STC SH19-4 Issue 1, FAA STC SR04320NY dated 19/03/26 (Outsource process - NDT per QSI038 4.1), ISSUE P/O: Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order NDT C OF C IS REQUIRED	Firmed	-	7/12/19	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
Grand Total:										\$1,158.00	



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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/12/19 1:19 PM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO41020	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB043988
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

- ✓ 1 FUEL TANK ASSY , P/N: D4464-041 , J/S: 195485 *\$395.*
- ✓ 5 END FITTINGS , P/N: D4883-5 , J/S: 192637 *463.00*
- ✓ 2 SKIDTUBES , P/N: D130-1048-042 , J/S: 196765 , 196761 *150 each.*

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417M-16						<i>JUL 12 2019</i>	<i>rm</i> DOT-APP 20 53-89
NO CRACK FOUND							
LEAK FOUND AROUND A RIVET ON THE FUEL TANK ASSY							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

RECEIVED*JUL 12 2019***DART AEROSPACE LTD.**

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp DOT-APP 20 53-89	Date: <i>JUL 12 2019</i>
Name: RAFIK MELIKIAN		